



Address inquiries to :

http://www.kato-works.co.jp

NOTE: Illustrations may include optional equipment. KATO products and specifications are subject to improvements and changes without notice.





SINCE 1895

KATO WORKS CO.,LTD.

9-37, Higashi-ohi 1-chome, Shinagawa-ku, Tokyo 140-0011 Japan.

Tel.: Head Office Tokyo(03)3458-1111

Overseas Marketing Department Tokyo(03)3458-1115

Fax. : Tokyo(03)3458-1163

KATO

SR-7/000/L

KATO S

Rough Terrain Crane

Maximum rated lifting capacity: 70t × 2.5m

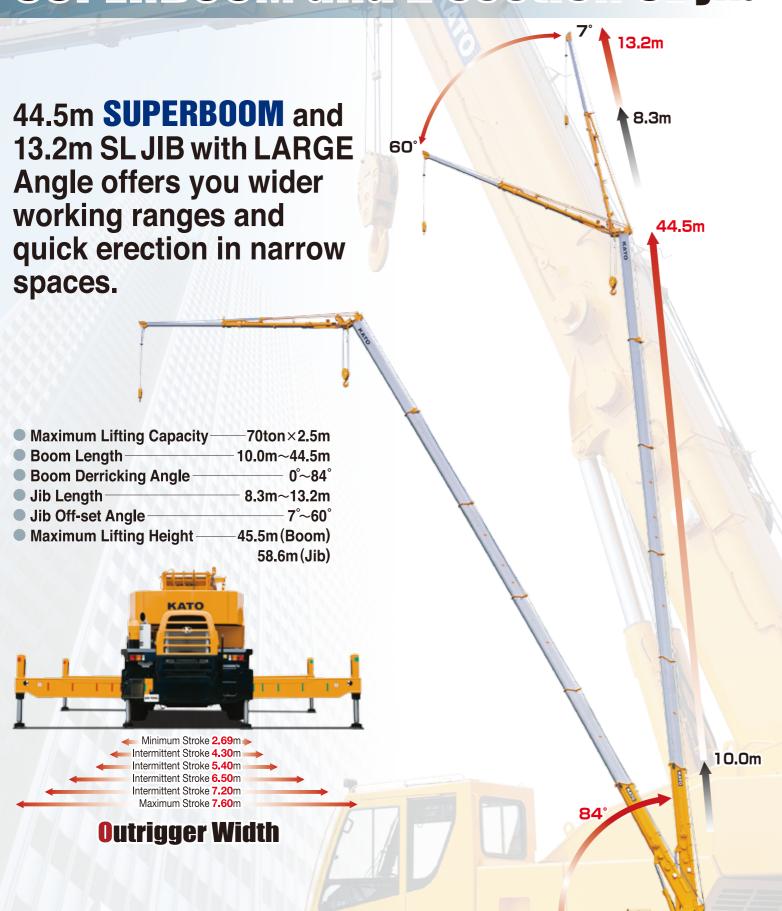
Maximum boom length: 44.5m

Engine output: 257kW/2,200min⁻¹(ISO Net)

 $_$ Innovations For The Future $_$

KATO WORKS CO.,LTD.

Powerful & Reliable 6 section SUPERBOOM and 2 section SL jib



SR-700L





SR-700L **ROUGH TERRAIN CRANE**

[SPECIFICATION]

Maximum lifting	capacity	70ton×2.5m
Boom length		10.0m — 44.5m (6 section)
Fly jib length		8.3m-13.2m (2 section, offset 7° — 60°)
Maximum rated	l lifting	45.5m (Boom)
height		58.6m (jib)
Hoisting line speed	Main winch	160m / min. (at 5th layer)
(winch up)	Auxiliary winch	150m / min. (at 4th layer)
Hoisting hook	Main winch	(Parts of line; 16): 10m / min. (at 5th layer)
speed (winch up)	Auxiliary winch	(Parts of line; 1): 150m / min. (at 4th layer)
Boom derricking	g angle	0° — 84°
Boom derricking	g time	66sec / (0° — 84°)
Boom extending	g speed	135sec (10.0m — 44.5m)
Slewing speed	<u> </u>	1.8min ⁻¹
Tail slewing rad	ius	3,550mm
● Equipmen	t and str	
Boom type		Box-shaped, 6-section hydraulically telescopic type (Boom section 2 / 3, 4 / 5 / 6 simultaneously operated)
Jib type		2 sections (2nd section of hydraulically terescopic type) (offset angles 7° — 60°)
Boom extension retraction equip		Three hydrauric cylinders and wire ropes used together
Boom derricking equipment	g/lowering	Two hydraulic cylinders of direct acting type with pressure- compensated flow control valve
Winch system Main & Auxiliary	y winches	Driven by axial plunger type hoisting motor through planetary gea reduction. Controlled independently by respective operating lever. Equipped with automatic brake.
Slewing equipm	nent	Ball bearing type
	Tumo	Hydraulic H-beam type
	Туре	(with float and vertical cylinder in single unit)
		7,600mm (Fully extended)
		7,200mm (Intermediately extended)
Outriggers	Extension	6,500mm (Intermediately extended)
	width	5,400mm (Intermediately extended)
		4,300mm (Intermediately extended)
		2,690mm (Fully retracted)
\A/i f	Main winch	Diameter: 18mm×Length: 240m
Wire rope for hoisting	Auxiliary	Diameter: 18mm×Length: 125m
Alludraulia		nt
●Hydraulic	equipme	
Oil pump	Hoisting	4 pumps, plunger type Axial plunger type
Hydraulic motor	motor Slewing	Axial plunger type
0	motor	
Control valve		Double acting with integral check and relief valves
Cylinder		Double acting type
Oil reservoir ca	pacity	740L
●Safety dev	vices	
• Ctandard	oguinmo	ACS (Automatic Crane System with voice alarm), Slewing automatic stop system, Boom raise / lower dampening function, Boom extension / retraction dampening function, Outrigger status detector, Boom derricking / telescoping holding valve, Overhoist prevention device, Drum lock device (on aux. winch), Winch holding valve, Automatic winch brake, Winch drum roller, Hydraulic safety valves, Outrigger lock pins, Slewing lock, Joystick control safety stop system, Hydraulic oil temperature warning device, Hydraulic oil return filter warning device
●Standard	equipme	
		Hydraulic oil cooler,Working light (on boom, table and cab), Winch drum turning indication device, Hook for 34 ton, Hook for 5ton
●Operator's	cab	
		All steel welded construction, 1 person, Rubber mounted, Adjustable steering wheel, Adjustable seat, Seat belt, Front windscreen wiper & washer (2 speed wiper), Roof window wiper & washer, Cigarette lighter, Ashtray, Floor ma
●Optional e	quipmen	t
		Winch view camera, Hook for 70 / 48 ton, Slewing warning buzze Winch over unwinding device, Cab heater, Cab cooler, Fan,

■CARRIE	ER Spe	ecification
Maximum trave	ling speed	49km/h
Gradeability (ta	n θ)	60% (computed at G.V.W. = 39,750kg)
Minimum turnin		11.2m (2 wheel steer)
(center of extrem	e outer tire)	6.44m (4 wheel steer)
●Engine		
Model		Mitsubishi 6D24-TLE2A
Туре		4 cycle, 6 cylinders, water cooled, direct injection turbo-charged diesel engine with intercooling
Piston displace	ment	11.945L
Max. power		257kW at 2,200min ⁻¹
Max. torque		1,275N·m at 1,500min ⁻¹
Fuel due to KAT	TO's recom	mendation only
●Equipmen	t and stru	ucture
Drive system		4×4
Torque converte	er	Engine mounted 3 elements 1 stage (with lock up clutch)
Transmission		Remote mounted full automatic 6 forward & 2 reverse speed with transfer differential
Number of spec	eds	6 forward & 2 reverse speed
Axles	Front	Planetary, drive/steer type
UNICO .	Rear	Planetary, drive/steer type
Suspension	Front & Rear	Hydro-pneumatic suspension Hydraulic locking device with suspension cylinder
	Service brake	Air-over hydraulic disk brake on 4 wheels (front and rear independent circuit)
Brake system	Parking brake	Spring applied, electrically air released parking brake mounted on front axle, internal expanding type
	Auxiliary brake	Exhaust brake, Hydraulic retarder
Steering		Full hydraulic power steering Completely independent front and rear steering (with automatic rear wheel steering lock system)
Tine sine	Front	505 / 95 R25 183E ROAD
Tire size	Rear	505 / 95 R25 183E ROAD
Fuel tank capad	city	300 L
Batteries		(12V-150AH)×2
●Safety dev	vices	
		Emergency steering device, Rear wheel steering lock system (automatic), Mis-shifting prevention system, Brake fluid leak warning device, Service brake lock, Suspension lock, Engine overspeed alarm, Radiator coolant level warning device, Air filter service warning device
●Standard	eguipmei	nt
		Centralized lubricating system, Bypass oil filter
●Optional e	auipmen	ts
	• •	Yellow rev. light, Rear view camera, Side view camera
GENER	Al Din	nensions
Overall length		12,590mm
		2,990mm
Overali width		
Overall width Overall height		l 3.680mm
Overall height Wheel base		3,680mm 5,300mm
Overall height Wheel base	Front	
Overall height	Front Rear	5,300mm
Overall height Wheel base	Rear	5,300mm 2,410mm
Overall height Wheel base Treads	Rear	5,300mm 2,410mm 2,410mm
Overall height Wheel base Treads	Rear acity Gross	5,300mm 2,410mm 2,410mm One person

- Before you use this machine, read the precaditions in the instruction mathematical according operate it correctly.

 KATO products and specifications are subject to improvements and changes without notice.

Height above ground (m)

Radius from slewing center (m)

Note e

- Note:
- This diagram does not include deflection of Boom and Fly jib.
 The outriggers are extended (over front).

Notes for the Crane Operation

- The shift lever must always be in the "N" position when you start the engine. To start the engine turn the starter switch to the "ON" position and wait for the start-up check on the front panel to finish (the warning buzzer should stop).
- After the engine starts, run it at idling speed for long enough to warm it. Check that there is no problem then go on to start the engine.
- Check that the hydraulic oil level is within the scale range on the level gauge The crane should be in the driving position.
- * If any malfunction remains indicated on the front panel or an error is indicated stop the engine immediately and contact your authorised KATO dealer.

ACS preoperational checks

 Fully extend the outriggers and check that the crane is placed on the level. Set the outrigger and boom configurations on the working status setting screen. * The preoperational checks are impossible if the outriggers are set for

stationary crane-on-rubber operation or for pick and carry operation, so always

* Set the boom status other than jib setting.

extend the outriggers fully.

- 2. Engage the slewing lock with the crane facing forward and press the \infty switch on the touch panel to call up the ACS preoperational check display.
- Check that the actual values of the boom length and boom angle match the standard values on the check display. If you operate the jib or boom with the jib, below the top of the boom or jib. Check that the standard values displayed at this also check the jib offset angle. At this time, the hooks should be located a little Control lever check display
- Derrick and lower the boom, hoist and lower display matches the real movements of the will not move and that the control lever check raise and lower the jib to check that the crane the winch, extend and retract the boom and

₹

- * Press the keeps switch at the lower right on the touch panel to cancel the automatic stop function.
- Ģ Release the slewing lock while "OK" is displayed. Move the slewing lever left and that the control lever check display matches right to check that the crane will not slew and
- the real movements of the lever.

 * Press the switch at the lower right on the touch panel to cancel the Actual value

Standard value

13

- Set the display mode to the ACS screen and check the outrigger setting status automatic stop function.
- If you cannot clear the malfunction of the ACS, or if any points are unclear, and boom operation status before starting work. contact your authorised KATO dealer to clarify the problem before you go on
- * Make the above checks with the standard slings fitted and the machine set on
- the firm, level ground.

 * Refer to the ACS instruction manual for details of the ACS preoperational

Outrigger operation

- Before you extend the outriggers, move the suspension control switch to the "suspension retraction" side while the suspension operation OK lamp is lit to retract the suspension.
- Before you extend the outriggers, the PTO switch must be in the "ON" position and the outrigger operation OK lamp must be lit.
- ယ Check the level gauge to ensure that the body of the crane is level to extend the outriggers and then insert the stopper pins without fail.

Slewing operation

- Pay attention to the positions of any nearby obstacles when slewing. Work the control lever carefully to avoid starting and stopping the slewing
- 4 When slewing from the front or rear to the side, it could be overloaded due to difference in rated lifting capacity, so take special care.
- Apply the slewing brake once the slewing operation is complete

Winch operation

- Do not work with excess loads, drag loads forwards or sideways, or work the levers suddenly.
- Ņ Set the winch switch which you do not operate to the "OFF" position to prevent misoperation.

of the boom or jib Extension, retraction, derricking and lowering

- 1. Lower the hook sufficiently before you extend, retract, derrick or lower the boom
- 2. Press the boom extension/retraction button while you extend or retract the boom sections 4, 5 and 6.
- 3. Avoid sudden lever operations when you extend, retract, derrick or lower the boom or jib.
- 4. If the jib is not in use, set the jib selection switch to the "OFF" position to prevent misoperation.

Preparations for general drive

- 1. Fasten the boom, jib, hooks, outriggers, rooster sheave etc. in their correct

- Stow the outriggers and insert their stopper pins without fail.
 Engage the slewing brake and slewing lock.
 Fasten the rear wheels in the steering lock device. Do not lock the rear steering with the outriggers extended.
- Turn the PTO switch to "OFF" and set the suspension lock/release switch to the "lock release" side

Oiling and inspection

 Check for low hydraulic oil, oil leakage, grease on the equipment, damage to the wire rope etc. thoroughly after you finish crane operation. Oil and grease or replace parts as necessary.

Notes for the Lifting Capacity Chart

when outriggers are used. Lifting capacity charts (1), (2), (3) and (4)

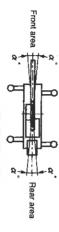
- The lifting capacity charts are based on the jib stowed on the boom side.
- The lifting capacity chart indicates the maximum load which can be lifted by this crane provided it is level and standing on firm level ground. The values in the chart include the mass of the main hook and slings for boom operation, and auxiliary hook and slings for jib

hook (mass: 120kg) [70 ton hook (mass: 530kg), 48 ton hook (mass: 470kg), 34 ton hook (mass: 330kg), 5 tor

70 ton hook is explained as 48 ton hook plus sub hook sheave.

limitations while other figures are determined by stability limitations Within the chart the figures in the area bordered with a thick line are based on structural

- must always operate the crane on the basis of the working radius. The working radii are the actual values allowing for boom and jib deflection. Therefore you
- The jib working radius is based on the jib mounted on the end of the 44.5m boom. When operating at other boom lengths, use the boom angle alone as the criterion.
- Do not operate the jib when the outriggers are completely retracted
- The lifting capacities for the over sides vary with the outriggers extension width. Therefore Use the front area lifting capacity chart for the front area lifting work, and use the lifting capacity chart of outriggers full extension for the rear area lifting work for each outriggers extension condition you should work according the lifting capacity chart



Area a	igger extension status	
Only front area 40	Full extension (7.6m)	Front area
30	Intermediate extension (7.2 – 5.4m)	8
15	Intermediate extension (4.3m)	Rear area
w	Full retraction	

Outri

- The lifting capacity of the rooster sheave is the lifting capacity of the boom minus the mass of all attached hook, slings etc. to the boom, with an upper limit of 5,000kg The hook for use with the rooster sheave is the 5 ton hook (mass: 120kg) with one part of
- If the boom length, boom angle, jib length, jib angle and/or working radius exceeds the rated value, use the lifting capacity for the rated value or for the next one, whichever gives the
- If you are working with the boom while the Jib is rigged, subtract 2.6 ton from the each lifting capacity of the boom for the outrigger extension width 7.6m, 7.2m, 6.5m, or 5.4m, and 3.0 ton for the outrigger extension width 4.3m with an upper limit of 18 ton.

Do not use the rooster sheave in this situation. And do not operate the boom while the jib is rigged, when the outriggers are retracted

[The main hook for use with the jib rigged is 34 ton hook (mass: 330kg)]

- 10. In whatever working conditions the corresponding boom critical angle is shown in the chart Therefore, never lower the boom below these angles. The crane can tip over if the boom is lowered below the critical angle even if unloaded
- 11. If you are work with 16 parts of line on the hook (with * marked in the lifting capacity chart), use the rooster sheave, additional sub top sheave, and sub hook sheave

- 12. The standard parts of line for each boom length are as indicated in the chart. If you work respectively with a non-standard number of parts of line, do not exceed 45.1kN (4.6ff) per wire rope
- 13. Crane operation is permissible up to a wind speed of 10m/s. Even in relatively light wind conditions, extra care should be taken when handling loads presenting large wind catching
- 14. Kato bears no liability whatsoever for damage, crane tipping or other accident caused by crane operations which differ from the directions contained in the instruction manual and the

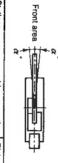
when outriggers are not used lifting capacity chart (5)

1. The lifting capacity chart indicates the maximum load the crane can lift when its body is cylinder completely retracted. The values in the chart include the mass of the main hook level on firm level ground with all tires inflated to the rated pressure and the suspention

Within the chart the figures in the area bordered with a thick line are based on structural limitations while other figures are determined by stability limitations

[Rated tire pressure: 800kPa (8.0kgf/cm²)

- The working radii are the actual values allowing for boom deflection. Therefore you must always operate the crane on the basis of the working radius.
- ω The lifting capacitiy differs between the front area capacity and the full range capacity. When slewing from the front to the side, take care that the crane could not be over loaded



	3	
Crane operation	ne operation Stationary crane-on-rubber operation P	Pick and carry operation
Area a	1	-

- The lifting capacity of the rooster sheave is the lifting capacity of the boom minus the mass of 34ton hook (mass: 330kg), with an upper limit of 5,000kg
- [The hook for use with the rooster sheave is the 5 ton hook (mass: 120kg) with one part of
- თ Do not work with the jib or with a boom length of more than 23.8m
- For stationary crane-on-rubber operation, the parking brake and service brake lock device must be engaged.
- .7 For pick and carry operation, the super-slow speed switch must be switched to "ON" and the shift lever set to speed 1.
- 00 For pick and carry operation, lower the load to just above the ground and keep your speed strictly below 2km/h to avoid swinging the load
- Take particular care to avoid sharp turns, sudden starts and stops
- 10. Other than the above precautions observe points (1), (8), (10), (12), (13) and (14) of the Never operate the crane during pick and carry operation. The slewing brake must be
- section "Precautions on outrigger use"

(Unit: Metric ton) (Unit: Metric ton) (Unit: Metric ton) (Unit: Metric ton)

					32.50 29.50 26.80	49.20* 44.10 39.50 35.70 226.80	70.00* 61.00* 55.00* 449.20* 441.10 39.50 29.50 26.80
			7.90			32.00 32.00 32.00 32.00 32.00 32.00 228.50 228.50 14.00 11.40 9.40 7.90	32.00 32.00 32.00 32.00 32.00 32.00 32.00 32.00 32.00 11.40 11.40 9.40 7.90
	2.15	2.60 2.15	7,65 6,40 5,35 4,53 2,60 2,15	17.20 15.40 11.20 11.20 11.20 11.20 7.65 6.40 5.35 4.50 3.15 2.16	22.00 22.00 19.30 18.20 17.20	23.00 23.00 23.00 23.00 23.00 23.00 23.00 23.00 23.00 119.30 119.	23.00 23.00 23.00 23.00 23.00 23.00 23.00 23.00 19.30 11.20
1.05 05.05	3.05 2.60 2.25 1.60	 				^	
111							
11							
++	- - - - - - - - - - 						1 1 2 1 5 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
	.15 3.05 3.60 2.60 3.15 2.25 2.75	5.45 6.10 4.75 5.30 4.10 4.65 3.56 4.10 3.05 3.60 2.60 3.15 2.25 2.75	9.20 10.30 9.20 7.65 8.70 8.40 6.40 7.40 7.80 5.35 6.35 7.00 4.50 5.45 6.10 3.80 4.75 5.30 3.15 4.10 4.65 2.60 3.55 4.10 2.15 3.05 3.60 2.25 2.75	17.20 12.50 12.00 17.20 12.50 12.00 15.40 12.50 10.90 13.80 12.50 10.90 11.20 11.30 9.20 7.65 8.70 8.40 6.40 7.40 7.80 5.35 6.35 7.00 4.50 5.45 6.10 3.80 4.75 5.30 3.15 4.10 4.65 2.60 3.55 4.10 2.15 3.05 3.60 2.25 2.75	223.00 12.50 12.00 222.00 12.50 12.00 122.00 12.50 12.00 12.00 12.50 12.00 12.00 12.50 12.00 12.00 12.50 12.00 15.40 12.50 12.00 15.40 12.50 10.00 11.20 10.30 9.20 10.30 9.20 10.35 6.35 7.00 4.50 5.45 6.10 3.80 4.75 5.30 3.15 4.10 4.65 2.60 3.55 4.10 2.15 3.05 3.60 2.25 2.75	32.00 23.00 12.50 12.00 32.00 23.00 12.50 12.00 32.00 23.00 12.50 12.00 32.00 23.00 12.50 12.00 32.00 23.00 12.50 12.00 32.00 23.00 12.50 12.00 28.50 20.60 12.50 12.00 28.00 19.30 12.50 12.00 24.00 18.20 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.45 6.10 7.80 18.40 7.40 7.80 18.40 18.50 5.45 6.10 18.50 5.45 6.10 18.50 18	32.00 23.00 12.50 32.00 23.00 12.50 32.00 23.00 12.50 12.00 32.00 23.00 12.50 12.00 32.00 23.00 12.50 12.00 32.00 23.00 12.50 12.00 32.00 23.00 12.50 12.00 32.00 23.00 12.50 12.00 28.50 20.60 12.50 12.00 28.50 20.60 12.50 12.00 28.00 17.20 12.50 12.00 17.50 15.40 12.50 12.00 17.50 15.40 12.50 12.00 17.40 11.20 11.30 10.00 9.40 9.20 10.30 9.20 7.90 7.65 8.70 8.40 7.90 5.45 6.10 3.80 4.75 5.30 3.15 4.10 4.65 2.26 3.55 4.10 2.26 3.55 3.60

_																																						
Parts of line	Hook mass	Standard hook	Critical boom angle	31.0	30.0	28.0	26.0	24.0	22.0	21.0	20.0	19.0	18.0	17.0	16.0	15.0	14.0	13.0	12.0	11.0	10.0	9.0	8.0	7.5	7.0	6.5	6.0	5.5	5.0	4.5	4.0	3.5	3.0	2.5	(III)	radius	Working	
10	470kg	for 48ton (option)	1																						26.80	29.50	32.00	35.00	38.50	42.00	46.00	48.00	48.00	48.00	Boom	10.0m		
7																		7.10	8.50	10.30	12.70	16.00	20.50	23.10	26.00	28.50	30.50	35.00 32.00	32.00	32.00	32.00	32.00	32.00	32.00	Boom	16.9m	Outriggers (7.	?
5			1								1.75	2.20	2.70	3.30	3.95	4.75	5.70	6.85	8.25	10.10	12.40	15.40	17.20		19.30	20.60	22.00	23.00	23.00	23.00	23.00	23.00	23.00	23.00	Boom	23.8m	ers int (7.2m	
4	330kg	for 34					0.75	1.25	1.85	2.20	2.60	3.05	3.55	4.15	4.85	5.65	6.65	7.80	9.25	11.10	12.50	12.50	12.50	12.50	12.50		12.50	12.50			12.50	12.50	12.50	12.50	Boom Boom Boom	23.8m 30.7m 37.6m 41.5m 44.5m	rs intermediately extended (7.2m) - over side	
4	Ğ	4 ton	35			0.85	1.25	1.75	2.40	2.75	3.15	3.60	4.15	4.75	5.45	6.30	7.25	8.40	9.20	10.00				12.00	12.00				12.00	12.00	12.00	12.00			Boom	37.6m	ately e	
4			38.		0.65	1.05	1.45	1.95	2.60	2.95	3.40	3.85	4.40	5.00	5.70	6.55	7.20	7.80	8.40	9.20	10.00	10.00	10.00	10.00	10.00	10.00	10.00	10.00	10.00	10.00	10.00				Boom	41.5m	xtende	-
4			41.	0.65	0.80	1.15	1.60	2.10	2.75	3.10	3.50	4.00	4.55	5.15	5.80	6.30	6.80	7.30	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00					Boom	44.5m	a	-
10	470kg	for 48ton (option)	1																						21.50	25.00	29.00	31.50	34.50	38.00	42.00	46.00	48.00	48.00	Boom Boom	10.0m 16.9m		
7																	-	5.65	6.85	8.40	10.30	12.90	16.40	18.80	21.80	25.80	30.50	32.00	32.00	32.00	32.00		48.00 32.00	32.00		16.9m	Dutrigg	
ū											1.00	1.40	1.85	2.35	2.90	3.60	4.45	5,40	6.60	8.10	10.00	12.70	16.20	18.20	19.30	20.60	22.00	23.00			23.00	23.00	23.00	23.00	Boom	23.8m	ers into	
4	330kg	for 34 ton	25°		-"			0.70	1.25	1.55	1.90	2.30	2.75	3.30	3.90	4.60	5 45	6.45	7.70	9.30	11.25	12.50	12.50	12.50	12.50	12.50	12.50	12.50	12.50	12.50	12.50	12.50	12.50	12.50	Boom	30.7m/37.6m	ers intermediately (6.5m) - over side	
4	Ğ	on I	40°				0.75	1.20	1.75	2.10	2.45	2.85	3.35	3.85	4.50	5.20	6.05	7.10	8.40	9.80	10.90	12.00	12.00	12.00	12.00	12,00	12.00		12.00	12.00	12.00	12.00			Boom	37 6m	side	٠.
4			43.			0.60	0.95	1.45	2.00	2.30	2.70	3.10	3.55	4.10	4.75	5.45	6.35	7.20	8.40	9.20	10.00	10.00			10.00	10.00	10.00	10.00	10.00	10.00	10.00				Boom	41 5m	Outriggers intermediately extended (6.5m) - over side	
4			47°			0.70	1.10	1.55	2.10	2.45	2.80	3.25	3.70	4.25	4.90	5.60	6.50	7.30	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00	8.00					Boom	44.5m	<u>.</u>	

LIFTING CAPACITIES (2) when outriggers are used.

									Parts of line	Hook mass	hook	boom angle	Critical	22.0	21.0	20.0	19		17	16	7	<u>_</u>		<u>.</u>	<u>.</u>		<u> </u>			ر ا		_		(-	, ~	_	_		Γ	Ţ	T	_	rac o		
								Ī	\rightarrow	mass 4		age R		ŏ	Ö	0.	19.0	0	17.0	16.0	15.0	4.0	0.0	S	5 6	1 6	5	9.0	8.0	-	Н	6.5		5.5 2	5.0 3	L	4.0		ㄴ	+	┵	3	radius		
									ō,	470ka	(option)	D C												1	1	1					_		21.50		32.20	38.00	42.00				D D			٥	
								-	7			L											3.70	400	0.00	7 C	7 20	9.00	11.50	13.10	15.10	17.60	20.90	25.20	30.60	32.00	32.00	32.00	32.00	32.00	Boom	16.9m		Outriggers	
								ŀ	CT			ç	કુ					0.70	1.10	1.55	2.10	2.70	3.50	4.40	0.00	ה ה ה	7 20	8 80	11 30	12.90	14.80	16.90	19.30	22.40	23.00	23.00	23.00	23.00	32.00 23.00	23.00	Boom	23.8m			
									4	33	for 3	\$	3,		0 60	0.90	1.20	1.60	2.00	2.50	3.05	3.70	4.50	5.45	0.00	0.00	0 0	20.0	12 10	12.50	12.50	12.50	12.50	12.50	12.50	12.50	12.50	12.50	12.50	12.50	Boom	30.7m	ove	intermediately extended	
								-	4	330ka	34 ton	2	5 6	0 20	1	1 40	1.75	\neg	\neg			4.30	5.10	\top	7	1		10.00	9	12.00	12.00	12.00	12.00	12.00	12.00	12.00	12.00	12.00		Ī	Boom	37.6m	over side	ately	
								1	Δ			24	.]-		_	_	_	-1	_1			4.55	5.35	1	1	1	\neg		10.00	10.00	10.0	10.00	10.00	0.00	10.0	10.00	10.0	J		T	Boom	n 41.5m		exten	
								-				5/	\top	. -	ᆀ.	٦,	7	v	7	\neg			⇈	6.25	1	1		_	\neg	т	$\neg r$	\neg	\neg	\neg	П	8.00	0				n Boom	m 44.5m		ded	
								-	3 3	470	for 48ton			7	7	7		익	읙	5	의	0	0	5	O					-	_	_	-	_	=		31.00	38.00	38.00	38.00	m Boom		-	\dashv	
										2 1	100	<u> </u>	+	+	+	+	+	+	+	-	-			N	L W	4		7 .	110		_	_	_						$\overline{}$	_			-	Outri	
									1			<u> </u>	╀	+	+	+	+	+	4	-	\downarrow	\neg	1.95 1	2.65	3.50	Ŧ	т	Т	Т	-1	9 80	11 40 1	13 40 13 00	16 00	19 40 1	24 30 20	29 60 2		30.00 2	30.00 23.00	Boom B	16.9m 23.8m	(4.3	Outriggers	
									n			46	十	-	+	+	+	+	1				1.70	2.45	3.30	1	1	_	_	200	9 70 1	1 30	00	5 0	17 60 1	20.80 1	23 00 1	23.00 1	23.00 12.50	3.00 1	Boom Boom	3.8m/3	(4.3m) -	interr	
								4	30Kg	3	for 34	53		_	+	+	1	1	-	\neg	\neg	寸		3.45	4.30	•	8		_			11 80	3 i	20.00	10.70	12.50	10 20 10		2.50	12.50	00m	30.7m	over side	nediat	
								4	ğ	1	3	.09		1	1	1	1	3	3	7	915	2.70	3.30	4.00	4.80	5.80	0.95	0.40	9.00			7 P	1000	3 6	3 i	1000		10 00			Boom Boom	37.6m 41.5m	side	intermediately extended	
								4				63						2	7 5	2	240	2 90	3.50	4.15	4.90	5.85	200	α.40	02.20		3 6	5 0		3 8			3				Boom	41.5m		tende	
								4				65°							7 0	٥ ا ا	N 0	ω 00	3.55	4.20	4.95	5.90	2.00	α 2 2 2	a.00	0.0	9.0	9 0	8 00	9.0	3 8	8					Boom	44.5m		5	
								10	4/0kg	(option)	or 48ton																		T	4.80	2.00	500	6.00	7 90	3 3	3	3 00	18 00	30	20.00	Boom	10.0m	retracted		1
								7	١,	2	\$	40°			T				T							1.25	2.15	3.20	3.70	4	Ŧ	n 0	0 .	16			10.0	15.00 12.00	12.0	15	Воо	16.6	retracted (2.69m) - over side	Outriggers completely	
								5	330kg	101	2	64.	T				T				1		i					2.90	\neg	_	0.00	_	_	_	0 0		3 6	3 2	3 1	12 00	Bool	m 23.8m	- OVEL SH		1
Parts	를	Sta	boon	ြယ	ယ	ω	ω	Lω	L	<u></u>	<u> </u>	- N	 ~	2	N	 -	.]_	I_	T					_				T	Τ	T	<u> </u>	T	Ť	T	T	<u> </u>	T	219 T	21°	민	_]3	-
Parts of line	Hook mass !	ndard to	boom angle	0.0	35.0	34.0	33.0	32.0	30.0	28.0	0	24.0	220	21.0	20.0	9.0	, c			5 0	ה ס	5 6	13 0	12.0	0	10.0	9.0	8.0	1.5	ìò	10	0.0	o o	100	1	n c	٥	o c	٥	S	=	radius	Working		
16*/10	530*/470kg	Standard for 70*/48ton hook (option)																				ĺ								26.80	29.50	32.50	35.70	39.50	44.10	07.64		n 0		*00.07	Boom	10.0m		۳)
7] [Ö	1		\vdash			\vdash	-	-	-	H	\vdash		-	H		+	+	<u> </u>	+	4	ا ه	7 (<u>.</u>	16	19	23	24	L	L	L		1	\perp	4	+	-	-					Based	
H						_	_	\vdash	H	_	-		L		N	3	4		0			7 00	300	11 00 10	13 20	16.00 13	19.00 15.40	22.00 17.20 12.50	24.00 18.20 12.50	26.00 19.30 12.50	28.50 20.60 12.50	50 22	32.00 23.00	32.00 23.00 12.50	32.00 20	32.00 23.00 12.50	32.00 23.00	32.00 23.00	20.00	3	Boom Boom Boom	9m 2:	Outr	9	5
5		7								L	L		L	()	2.85	3.40 4	T	т	7	т		7	3	10 70 1	10 00 10 1	13.90 1;	.40 1:	.20 1	20 1:	30	60	8	90	00	00	90	2.00	9	3 2	3	DOM B	8m3	over front	ISO 4305	,
4	3	for 34	<u> </u>		Н						1.60		2.90	$\overline{}$	3.80	1		T	1	+	1	_	т		11 30 1		12.50 1	2.50	2.50	2.50 1	2.50 1	12.50 1	12.50 1	23.00 12.50 12.00 10.00	2.50	2.50	12:30	12.50	20:20		oom E	16.9m23.8m30.7m37.6m41.5m44.5m	extended front)Ĝ	
4		ton .	<u> </u>	Ц			$\overline{}$			1.60			П	3.85	4.35	4.90	1		1	1	+	10.40	7	\neg	10.00	10.90 1	12.00 1	2.00 1	2.00 1	12.00 10.00	12.00 1	12.00 1	12.00	2.00	2.00	12.00 10.00	12.00			\downarrow	Boom	7 6m/	nded	(Unit: Metric	
4			23.	Н	\neg	_		Н	\neg	1.80	ш	-	П	_	4.55	5.10		•	1	_	+-	100	9 6	8 40	7	_	10.00	0.00	0.00	0.00	10.00	10.00	10.00	0.00	10.00	10.00					Boom	1. E		Metri	
4			29°	0.55	0.70	0.80	0.95	1.10	1.50	1.90	2.40	3.05	3.80	4.20	4.50	4.80	<u>5</u> 10	5.40	5.80	6.30	6.80	20	100	2 C	200	800					8.00	8.00 00	8.00	8.00	8.00						Boom	44 Sm		c ton)	

KATO 621-75102000△

LIFTING CAPACITIES (3) when outriggers are used.

Parts of line	Standard	Critical boom angle	54	57	60	63	65	68	70	73	75	77	80	84	(*)	angle	Boom	Ou	
Г			31.8	29.8	27.7	25.7	24.1	21.7	19.9	17.3	15.5	13.4	10.3	5.8	(m)	Working	Offset 7	triggers	
		53°	0.55	0.90	1.35	1.80	2.30	2.90	3.20	3.70	4.00	4.00	4.00	4.00	(ton)	Load	et 7°	fully ex	44.5
	for 5 to	53	33.4	31.4	29.4	27.3	25.8	23.5	21.8	19.3	17.5	15.8	12.8	8.6	(m)	Working	Offset 25	Outriggers fully extended (7.6m) - over side and over rear	44.5m Boom
	n (Hool	3°	0.45	0.80	1.20	1.70	2.05	2.25	2.45	2.75	3.00	3.00	3.00	3.00	(ton)	Load	it 25°	(7.6m)	+
	for 5 ton (Hook mass: 120kg)	5	34.0	32.3	30.3	28.3	26.8	24.5	22.8	20.3	18.7	17.0	14.4	10.4	(m)	Working	Offset 45	- over s	8.3m SL Jib
	120kg)	53°	0.45	0.75	1.15	1.50	1.55	1.60	1.65	1.75	1.80	1.85	1.90	1.90	(ton)	Load	t 45	ide and	طئل ـ
		6				28.2	26.8	24.6	23.1	20.7	19.0	17.3	14.7	11.2	(m)	Working	Offset 60*	over re	
		62.				1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	(ton)	Load	t 60°	ar	

Parts of line	Standard hook	Critical boom angle	88	70	73	75	77	80	84	(*)	angle	Boom		
		67	20.7	19.1	16.7	15.1	13.4	10.3	5.8	(m)	Working	Offset 7	Outriggers intermediately extended (5.4m) - over side	
		7°	1.50	2.10	3.00	3.60	4.00	4.00	4.00	(ton)	Load	et 7°	rs inter	44.5
	for 5 to	67	23.0	21.4	19.0	17.5	15.8	12.8	8.6	(m)	Working	Offset 25	mediate	44.5m Boom + 8.3m SL Jib
	n (Hool	7°	1.20	1.65	2.55	3.00	3.00	3.00	3.00	(ton)	Load	t 25°	ly exter	m + 8.
	for 5 ton (Hook mass: 120kg)	67	24.3	22.7	20.3	18.7	17.0	14.4	10.4	(m)	Working	Offset 45	nded (5.	3m Sl
	120kg)	7.	1.10	1.55	1.75	1.80	1.85	1.90	1.90	(ton)	Load	45	4m) - o	Jib
		67	24.6	23.1	20.7	19.0	17.3	14.7	11.2	(m)	Working	Offset 60	ver side	
		7.	1.00	1.00	1.00	1.00	1.00	1.00	1.00	(ton)	Load	Ť 60°		
			(zm								^1	_		

Parts of line	Standard hook	Critical boom angle	57	60	63	65	68	70	73	75	77	80	84	(°)	angle	Boom	0	
		56	29.6	27.5	25.3	23.8	21.7	19.9	17.3	15.5	13.4	10.3	5.8	(m)	Working	Offset 7)utrigge	
		6	0.70	1.10	1.65	2.10	2.80	3.20	3.70	4.00	4.00	4.00	4.00	(ton)	Load	et 7°	rs inter	44.5
	for 5 to	56	31.3	29.3	27.1	25.7	23.5	21.8	19.3	17.5	15.8	12.8	8.6	(m)	Working	Offset 25	mediate	44.5m Boom + 8.3m SL Jib
	эл (Ноо	6	0.60	1.00	1.45	1.85	2.25	2.45	2.75	3.00	3.00	3.00	3.00	(ton)	Load	et 25°	y exter	m + 8
-	for 5 ton (Hook mass: 120kg)	5	32.2	30.2	28.2	26.8	24.5	22.8	20.3	18.7	17.0	14.4	10.4	(m)	Working	Offset 45	nded (7	.3m S
	120kg	56°	0.55	0.95	1.40	- 1.55	1.60	1.65	1.75	1.80	1.85	1.90	1.90	(ton)	Load	et 45°	.2m) - o	Jib
		6			28.2	26.8	24.6	23.1	20.7	19.0	17.3	14.7	11.2	(m)	Working	Offset 60	Outriggers intermediately extended (7.2m) - over side	
		62			1.00	8	1.00	1.00	8	1.00	00	- 8	1.00	(ton)	Load	9t 60		

ants of line	Standard Sook	ittica: ourn angle	73	75	77	80	84	<u></u>	angle	Boom	_	
		Z	16.5	14.8	13.0	10.3	5.8	radius (m)	<	Offset 7	Outrigge	
		72°	1.75	2.45	3.40	4.00	4.00	(ton)	Load	et 7"	rs inter	44.5
	for 5 to	7	18.8	17.2	15.8	12.8	8.6	(m)	Working	Offset 25	mediate	n Boo
	n (Hool	,64	1.40	2.00	2.55	3.00	3.00	(ton)	Load	t 25°	y exter	m + 8
	for 5 ton (Hook mass: 120kg)	7	20.3	18.7	17.0	14.4	10.4	(m)	Working	Offset 45	outriggers intermediately extended (4.3m) - over side	44.5m Boom + 8.3m SL Jib
	120kg)	2.	1,30	1.70	1.85	1.90	1.90	(ton)	Load	et 45°	.3m) - o	Jib
		7	20.7	19.0	17.3	14.7	11.2	(m)	Working	Offset 60	ver side	
		V	1.00	1.00	1.00	1.00	1.00	(ton)	Load	t 60°		

Parts of line	Standard hook	Critical boom angle	60	63	65	68	70	73	75	77	80	84	$\hat{}$	angle	Boom	0		
		59	27.2	25.0	23.5	21.2	19.7	17.3	15.5	13.4	10.3	5.8	(m)	Working	Offset 7)utrigge		В
		9°	0.65	1.20	1.60	2.35	2.90	3.70	4.00	4.00	4.00	4.00	(ton)	Load	et 7*	rs inter	44.5	Based
	for 5	5	29.1	27.0	25.5	23.3	21.8	19.3	17.5	15.8	12.8	8.6	(m)	Working	Offset 25	mediate	m Boc	on 1
	for 5 ton (Hook mass: 120kg)	59.	0.60	1.00	1.40	2.00	2.45	2.75	3.00	3.00	3.00	3.00	(ton)	Load	et 25°	y exte	44.5m Boom + 8.3m	ISO 4:
-	ok mas	5	30.1	28.1	26.7	24.5	22.8	20.3	18.7	17.0	14.4	10.4	(m)	Working	Offset 45	nded (6	.3m S	4305 (
	s: 120kg	59°	0.55	0.95	1.30	1.60	1.65	1.75	1.80	1.85	1.90	1.90	(ton)	Load	1 45	5m) - a	SL Jib	Unit:
	۳	6		28.2	26.8	24.6	23.1	20.7	19.0	17.3	14.7	11.2	(m)	Working	Offset 60	Outriggers intermediately extended (6.5m) - over side		Metric
		62°		1.00	1.00	1.00	1.00	1.00	1.00	1.00	- - - - - - -	1.00	(ton)	Load	*60°			ton)

Parts of line	Standard	Critical boom angle	49	54	57	60	63	65	89	70	73	75	77	80	84	(*)	angle	Boom			
			35.2	32.0	30.0	27.9	25.7	24.1	21.7	19.9	17.3	15.5	13.4	10.3	5.8	(m)	Working	Offset 7			
		48°	0.40	0.90	1.30	1.75	2.25	2.45	2.90	3.20	3.70	4.00	4.00	4.00	4.00	(ton)	Load	et 7°	Outri	44.5	
	for 5 to	4	36.5	33.6	31.7	29.6	27.4	25.8	23.5	21.8	19.3	17.5	15.8	12.8	8.6	(m)	Working	Offset 25	ggers e	n Boo	1
	n (Hool	48	0.35	0.80	1.15	1.60	1.90	2.05	2.25	2.45	2.75	3.00	3.00	3.00	3.00	(ton)	Load	rt 25"	xtendec	m + 8	
	for 5 ton (Hook mass: 120kg)	4	37.0	34.0	32.3	30.3	28.3	26.8	24.5	22.8	20.3	18.7	17.0	14.4	10.4	(m)	Working	Offset 45	Outriggers extended - over front	44.5m Boom + 8.3m SL Jib	
	120kg)	48°	0.35	0.80	1.15	1.45	1.50	1.55	1.60	1.65	1.75	1.80	1.85	1.90	1.90	(ton)	Load	rt 45	front	Jib	4
		6					28.2	26.8	24.6	23.1	20.7	19.0	17.3	14.7	11.2	(m)	Working	Offset 60			
		62°					1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	(ton)	Load	o 160°			
_		_		_	_	_															_

LIFTING CAPACITIES (4) when outriggers are used.

				1				Parts of line
		120kg)	for 5 ton (Hook mass: 120kg)	ר (Hook	for 5 to			Standard hook
, <i>o</i>	62	4.	54	7.	54	**	54	Critical boom angle
		0.40	38.3	0.40	37.2	0.55	34.5	55
		0.70	36.5	0.70	35.2	0.85	32.5	58
		0.90	35.3	0.95	33.6	1.05	31.2	60
0.60	32.9	0.95	32.9	1.25	31.2	1.50	28.9	63
0.60	31.5	1 .00	31.4	1.30	29.6	1.85	27.2	65
0.60	29.4	1.00	29.0	1.35	27.0	2.05	24.5	68
0.60	27.8	1.00	27.3	1.40	25.2	2.20	22.5	70
0.60	25.4	1.00	24.8	1.45	22.5	2.50	19.6	73
0.60	23.8	1.00	22.9	1.50	20.6	2.50	17.5	75
0.60	22.2	1.00	21.0	1.50	18.6	2.50	15.3	77
0.60	19.5	1.00	18.2	1.50	15.5	2.50	11.8	80
0.60	15.7	1.00	14.3	1.50	11.0	2.50	7.2	84
(ton)	radius (m)	(ton)	radius (m)	(ton)	(m)	(ton)	(m)	(°
Load	Working	Load	Working	Load	Working	Load	Working	angle
) 60°	Offset 60	it 45	Offset 45	1 25	Offset 25	et 7.	Offset 7	Boom
ar	over re	ide and	- over s	(7.6m)	Outriggers fully extended (7.6m) - over side and over rear	fully ea	triggers	5
K		L Jib	3.2m S	17 + 13	44.5m Boom + 13.2m SL	44.5r		
					ı	1		

			_				_			
		Parts of line				120kg)	for 5 ton (Hook mass: 120kg)) (Hoot	for 5 to	
		Standard hook	_	,,	62	47	54	120	54	
70	57	Critical boom angle				0.40	38.3	0.40	37.2	5
0.65	32.3	58	_			0.70	36.5	0.70	35.2	8
0.85	31.0	60				0.90	35.3	0.95	33.6	8
1.30	28.7	63		0.60	32.9	0.95	32.9	1.25	31.2	5
1.65	27.1	65	_	0.60	31.5	1 .00	31.4	1.30	29.6	.85
2.05	24.5	68		0.60	29.4	1.00	29.0	1.35	27.0	9
2.20	22.5	70		0.60	27.8	1.00	27.3	1.40	25.2	8
2.50	19.6	73		0.60	25.4	1.00	24.8	1.45	22.5	5
2.50	17.5	75	_	0.60	23.8	1.00	22.9	1.50	20.6	8
2.50	15.3	77		0.60	22.2	1.00	21.0	1.50	18.6	8
2.50	11.8	80		0.60	19.5	1.00	18.2	1.50	15.5	5
2.50	7.2	84		0.60	15.7	1.00	14.3	1.50	11.0	5
(ton)	(m)	(*)	-	(ton)	(m)	(ton)	(m)	(ton)	(E)	3
Load	Duivion	angle	_	Load	Working	Load	Working	Load	Working	à
9t 7°	Offset 7	Boom		¥ 60.	Offset 60	rt 45	Offset 45	1 25	Offset 25	`
rs inter	Outriggers inter	0		ā	over re	ide and	ly extended (7.6m) - over side and over rear	(7.6m)	xtended	\ <u>\</u>

Parts of line	Standard hook	Critical boom angle	58	8	63	65	68	70	73	75	77	8	84	(°	angle	Boom		
		57	32.3	31.0	28.7	27.1	24.5	22.5	19.6	17.5	15.3	11.8	7.2	(m)	Working	Offset 7)utrigge	
		70	0.65	0.85	1.30	1.65	2.05	2.20	2.50	2.50	2.50	2.50	2.50	(ton)	Load	et 7°	rs inter	44.5r
	for 5 to	5/	34.9	33.4	31.1	29.6	27.0	25.2	22.5	20.6	18.6	15.5	11.0	(m)	Working	Offse	mediate	44.5m Boom +
	n (Hook	7	0.55	0.80	1.20	1.30	1.35	1.40	1.45	1.50	1.50	1.50	1.50	(ton)	Load	Offset 25	exte	
	for 5 ton (Hook mass: 120kg)	57	36.2	34.9	32.9	31.4	29.0	27.3	24.8	22.9	21.0	18.2	14.3	(E)	Working	Offse	nded (7	13.2m SL Jib
	120kg)	70	0.45	0.75	0.95	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	(ton)	Load	Offset 45	.2m) - a	S S
		62			32.9	31.5	29.4	27.8	25.4	23.8	22.2	19.5	15.7	(m)	Working	Offset 60	Outriggers intermediately extended (7.2m) - over side	
		2			0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	(ton)	Load	et 60°		

Parts of line	Standard hook	Contical boom angle	63	65	68	70	73	75	77	80	84	0	angle	Boom	0		
		62	28.3	26.6	24.2	22.5	19.6	17.5	15.3	.± 1.8	7.2	(E)	Working	Offset 7	utrigge		
		0	0.90	1.25	1.80	2.20	2.50	2.50	2.50	2.50	2.50	(ton)	Load	et 7°	rs inter	44.5r	
	for 5 to	62	31.0	29.4	27.0	25.2	22.5	20.6	18.6	15.5	11.0	(a)	Working	Offset 25	mediate	44.5m Boom +	
	for 5 ton (Hook mass: 120kg)	ú	0.80	1.10	1.35	1.40	1.45	1.50	1.50	1.50	1.50	(ton)	Load	at 25	exte	m + ::	ŀ
_	mass:	6	32.7	31.4	29.0	27.3	24.8	22.9	21.0	18.2	14.3	(m)	Working	Offs	nded (6	13.2m SL Jib	
	120kg)	62°	0.70	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	(ton)	Load	Offset 45°	.5m) - c	šL Jib	ľ
		6	32.9	31.5	29.4	27.8	25.4	23.8	22.2	19.5	15.7	(m)	Working	Offs	Outriggers intermediately extended (6.5m) - over side		
		62°	0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	(ton)	Load	Offset 60°	Ф		1

ang (° 80 80 80 77 77 77 77 77 77 77 77 77 77 77 77 77			
	Boom		
2221111	Offset 7	44.5m Boom + 13.2m SL Jib Outriggers intermediately extended (5.4m) - over side	
Load (ton) 2.50 2.50 2.50 2.50 2.35 1.60	91 7"	44.5n	
Working L (m) (11.0 1 15.5 1 18.6 1 22.5 1 25.0 1 26.8 C	Offset 25	44.5m Boom + 13.2m SL Jib s intermediately extended (5.4m) -	
Load (ton) 1.50 1.50 1.50 1.50 1.50 1.50 1.50 1.50	125°	n + 13 ly exter	
Working Load Working Load radius (ton) (ton) (1,00 ton) (ton) (1,00 ton) (1,0	Offset 45	2m S	
	45	L Jib	
Working L (m) (15.7 (19.5 (22.2 (23.8 (25.4 (29.	Offset 60	ver side	ĺ
(ton) 0.60 0.60 0.60 0.60	8		l
			ĺ
]
	Boom		
angle wo (**) 1480 1 77 1 1 75 1 75 1 75 1 75 1 75 1 75 1		Outrigge	
angle Working Load (*) (m) (ton) 84 7.2 2.50 80 11.8 2.50 77 15.3 2.50 75 17.0 2.00 73 18.8 1.40 Control angle 72° Stendard Rock of fire		44.5n Outriggers inter	
angle Working Load (*) (m) (ton) 84 7.2 2.50 80 11.8 2.50 77 15.3 2.50 75 17.0 2.00 73 18.8 1.40 Control angle 72° Stendard Rock of fire		44.5m Boor Outriggers intermediate	
angle Working Load (*) (m) (ton) 84 7.2 2.50 80 11.8 2.50 77 15.3 2.50 75 17.0 2.00 73 18.8 1.40 Control angle 72° Stendard Rock of fire		44.5m Boom + 13 Outriggers intermediately exter	
angle Working Load (*) (m) (ton) 84 7.2 2.50 80 11.8 2.50 77 15.3 2.50 75 17.0 2.00 73 18.8 1.40 Control angle 72° Stendard Rock of fire		44.5m Boom + 13.2m S Outriggers intermediately extended (4.	
angle working Load working Load working (ton) radius (ton) radius (ton)		44.5m Boom + 13.2m SL Jib Outriggers intermediately extended (4.3m) - or	
Angle Working Load Working Load Working Coad Redius Rediu		44.5m Boom + 13.2m SL Jib Outriggers intermediately extended (4.3m) - over side	

for 5 ton (Hook mass: 120kg)

Parts of line	Standard hock	Critical boom angle	50	55	58	60	63	65	68	70	73	75	77	80	84		angle	Boom		
		49	37.9	35.0	32.9	31.4	28.9	27.2	24.5	22.5	19.6	17.5	15.3	11.8	7.2	(m)	Working	Offset 7		
		9°	0.45	0.80	1.15	1.45	1.70	1.85	2.05	2.20	2.50	2.50	2.50	2.50	2.50	(ton)	Load	et 7°	Outri	44.5n
	for 5 to	49	40.0	37.3	35.3	33.8	31.2	29.6	27.0	25.2	22.5	20.6	18.6	15.5	11.0	(m)	Working	Offset 25	Outriggers extended	44.5m Boom +
	n (Hook	ð,	0.40	0.75	1.05	1.20	1.25	1.30	1.35	1.40	1.45	1.50	1.50	1.50	1.50	(ton)	Load	t 25	xtendec	n + 13
	for 5 ton (Hook mass: 120kg)	49	40.8	38.5	36.6	35.3	32.9	31.4	29.0	27.3	24.8	22.9	21 0	18.2	14.3	(m)	Working	Offset 45	- over front	13.2m SL Jib
	120kg)	g°	0.40	0.70	0.90	0.90	0.95	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	(ton)	Load	et 45°	front	Jib
		62					32.9	31.5	29.4	27.8	25.4	23.8	22.2	19.5	15.7	(m)	Working	Offset 60		
		0					0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60	(ton)	Load)t 60°		

LIFTING CAPACITIES (5) when outriggers are not used.

Working radius Critical boom angle Parts of line Standard hook Hook mass 3 10.0 18.0 17.0 16.0 15.0 14.0 13.0 12.0 11.0 5.0 4.5 4.0 3.5 9.0 8.5 8.0 7.0 6.5 6.0 5.5 7.5 Over front 20.00 17.40 15.50 20.00 14.00 11.70 12.80 10.70 10.0m Boom 360° full range 12.00 9.80 6.60 8.00 5.50 4.65 3.20 3.90 Stationary on rubber Over front range 15.00 15.00 15.00 16.9m Boom 13.70 15.00 12.40 10.30 11.30 8.60 9.40 4.75 5.70 3.35 4.00 7.70 7.00 for 34 ton 330kg 8.50 6.10 8.50 5.10 2.50 3.00 3.60 4.25 7.20 1.40 1.90 49 Over front 23.8m Boom 9.00 9.00 9.00 9.00 9.00 8.20 8.60 9.00 3.75 4.60 5.50 5.50 7.00 7.80 3.05 2.00 2.50 7.40 30 0.80 1.60 .20 360° full range 4.50 4.50 4.50 4.50 3.20 3.80 4.50 2.70 83 Over front 14.50 12.50 11.00 14.50 10.00 10.0m Boom 8.40 9.10 7.80 360° full range Pick & Carry (less than 2 km/h) 3.60 8.00 4.30 5.10 7.00 6.00 2.50 Over front 360° full range 10.50 10.50 10.50 10.50 10.50 16.9m Boom 8.60 9.50 6.50 3.50 5.30 5.85 7.80 2.45 2.90 4.30 7.10 for 34 ton 330kg 6.50 3.15 3.75 6.50 2.70 4.50 5.40 2.25 Based on ISO 4305 (Unit: Metric ton) 0.90 49 1.85 1.50 1.20 Over front 23.8m Boom 5.00 5.35 5.70 6.10 7.00 6.55 7.50 7.50 7.50 7.50 3.35 4.10 2.65 7.50 2.00 7.50 41 1.50 1.00 360° full 3.30 3.30 3.30 3.30 2.90 2.50 2.00 3.30 89 Working radius Critical boom angle Standard hook Parts of line Hook mass 3 17.0 16.0 12.0 11.0 10.0 18.0 15.0 14.0 13.0 6.0 5.5 5.0 9.0 8.5 8.0 7.5 7.0